

Differential scanning calorimetry (DSC) study was performed on Netzsch differential scanning calorimeter, model DSC-204, using aluminium crucibles under nitrogen atmosphere, with a constant flow of 50 mL·min⁻¹ and a heating rate $\beta = 5, 7, 10$ and 15 K·min⁻¹ up to a temperature of 500°C.

Thermogravimetical analysis (TG and DTG) was performed on Perkin-Elmer DIAMOND equipment in temperature range 25–550°C, using an air atmosphere and under dynamic conditions in order to study the thermal stability of the active substance and of the mixtures. Samples with the mass in the range of 3 to 7 mg were put into aluminium crucibles, at a heating rate, β , of 5, 7, 10 and 15 K·min⁻¹.

Kinetic investigation of cefadroxil degradation was obtained from DSC data by application of Flynn-Wall-Ozawa isoconversional method [23].

This method is based on the measurement of the adequate temperature to certain values of the conversion α , for experiments effectuated to different rates of heating β . The corresponding equation is the following:

$$\ln \beta = \ln \frac{A \cdot E}{R \cdot g(\alpha)} - 5.331 - 1.052 \cdot \frac{E}{R \cdot T} \quad (1)$$

The plot $\ln \beta$ vs. $(1/T)$ is linear. The value of the activation energy (E) was obtained from the slope of the straight line $(-E/R)$.

The physical chemical properties and compatibilities of several commonly used pharmaceutical excipients (magnesium stearate, talc, microcrystalline cellulose, starch) with the cefadroxil were evaluated using thermoanalytical methods.

IR spectra of drug, excipients and drug-excipient blends were obtained at room temperature in the range 4000–400 cm⁻¹ in KBr pellets using Jasco FTIR-670 Plus spectrophotometer.

Results and discussions

Thermal behaviour and kinetic study of cefadroxil

DSC curves of cefadroxil (fig.2.) show a sharp exothermic peak at ~210°C that corresponds to the thermal decomposition. The decomposition is defined in two exothermic stages. This is confirmed by TG/DTG curves that indicate thermal decomposition in the following temperature range: 191–320°C, 320–400°C and over 400°C a slow and continuous mass loss caused by elementary carbon formation from the previous steps, as consequence of the rupture of the azabicyclo and phenyl aromatic rings. Figure 2 illustrates DSC curves for cefadroxil, which are shifted for higher temperatures when heating rates increase.

Flynn-Wall-Ozawa's method was applied to data obtained from four DSC curves in order to determine the activation energy (E_a) at the beginning of main thermal decomposition step at around 190 to 230°C. The graphic

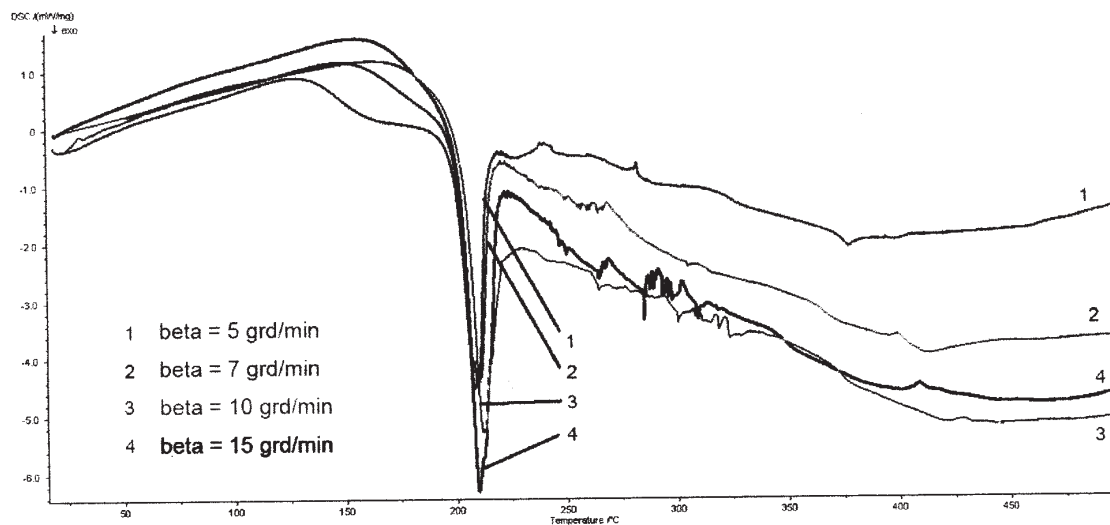


Fig.2. DSC curves of cefadroxil in dynamic nitrogen atmosphere and different heating rates

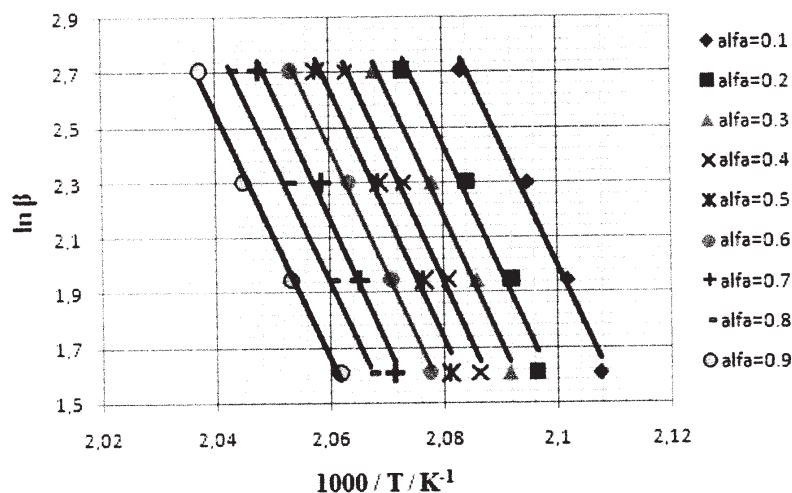


Fig.3. The Flynn-Wall-Ozawa isoconversional diagrams for cefadroxil-active substance

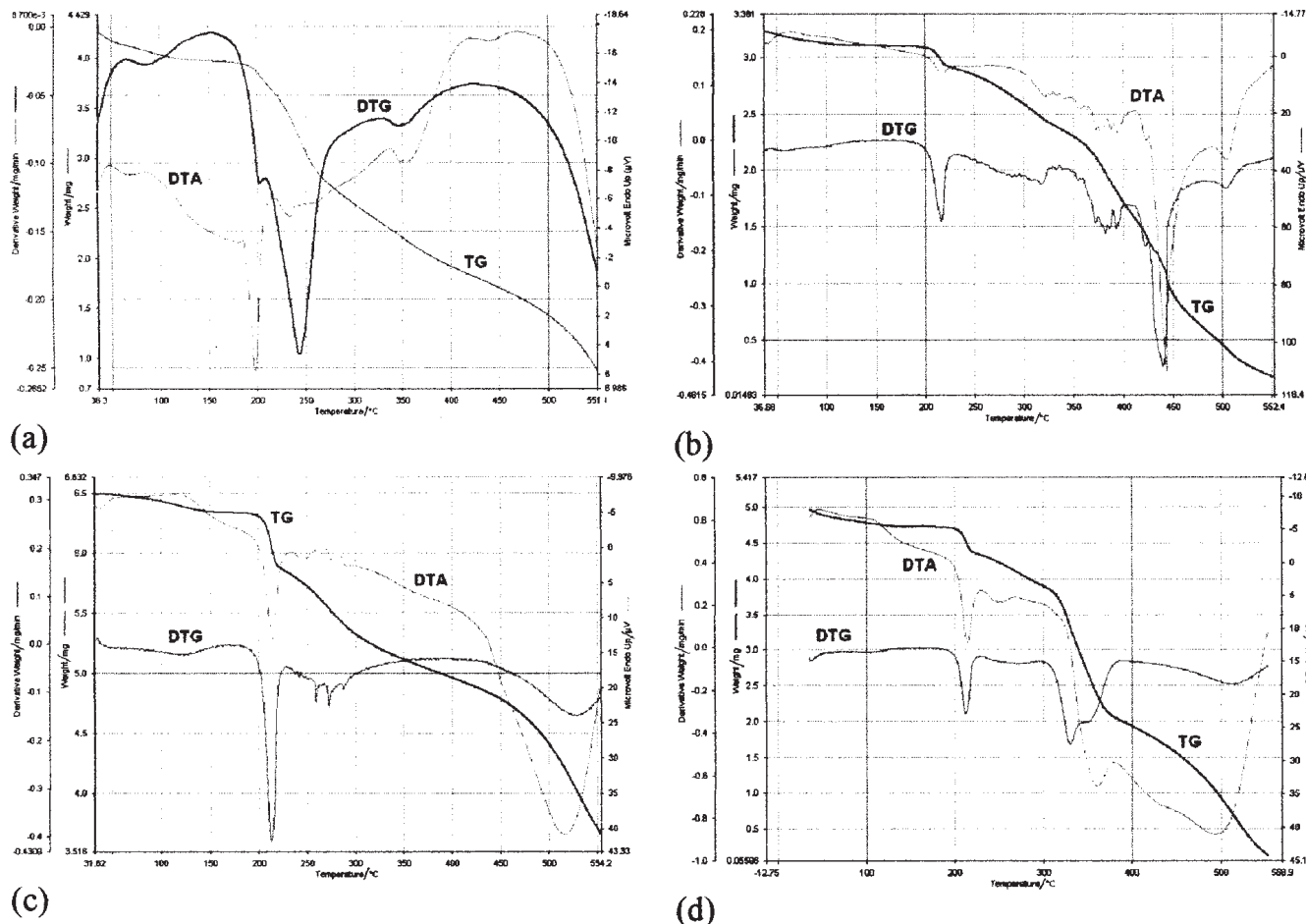


Fig.4. TG/DTG/DTA curves of cefadroxil and 1:1 physical mixtures (cefadroxil/excipient)

(a) – cefadroxil; (b) – cefadroxil + magnesium stearate; (c) – cefadroxil + talc; (d) – cefadroxil + microcrystalline cellulose

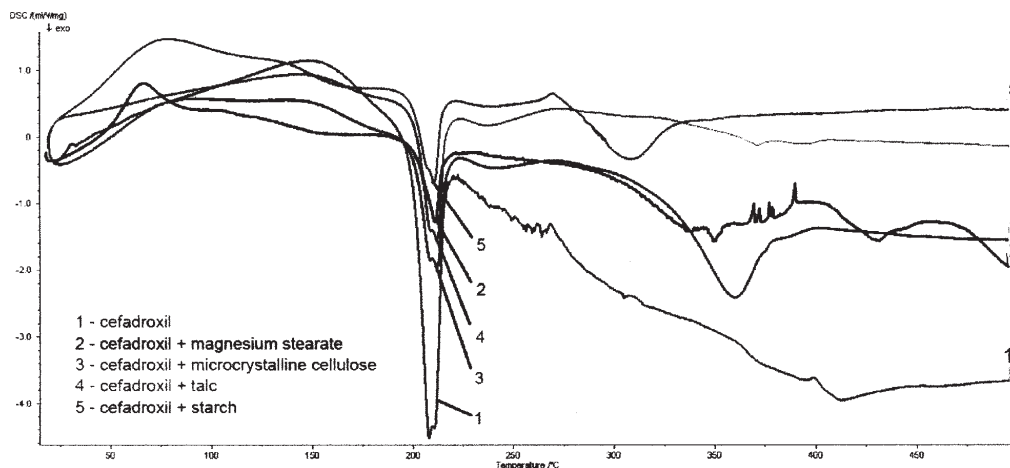


Fig.5. DSC curves of cefadroxil and cefadroxil/excipient 1:1 physical mixtures

(fig.3) presents obtained plots, which demonstrate a fairly good correlation at four heating rates. In the first stage of cefadroxil thermal decomposition, the energy calculated was $358.53 \text{ kJ}\cdot\text{mol}^{-1}$ in nitrogen. The values of activation energy for the mixtures with different excipients are presented in table 1.

Compatibility study of cefadroxil with excipients

TG/DTG/DTA and DSC curves of the pure cefadroxil and the 1:1 drug:excipient physical mixtures are shown in figures 4 and 5.

Most of the thermal profiles of the mixtures can be considered as a superposition of the TG and DSC curves of the pure cefadroxil and the excipients. The DSC method is more sensitive to indicate the compatibility/incompatibility of the binary mixtures. Differences were observed in case of cefadroxil/magnesium stearate binary, which can be

attributed to any incompatibility (interaction) between the two components (fig.5), sustained also by the active energy value, which is very low in comparison with the one corresponding to the active substance. According to the results obtained from TG curves, the mass losses took place through a different mechanism when the magnesium stearate was mixed with the drug, since the exothermic peak of cefadroxil shifted from 240°C (for cefadroxil) to 213°C on DTG curve of the mixture.

The melting peak of the drug (197°C) [24] could not be identified on the DSC curve, as it can be seen in figure 6. The results taken from the TG/DTG and DSC curves of the binary mixtures are collected in table 1.

IR spectra of cefadroxil and mixtures with different excipient in proportion 1:1 showed the presence of characteristic bands corresponding to drug and excipient. There was no appearance of new bands in IR spectra

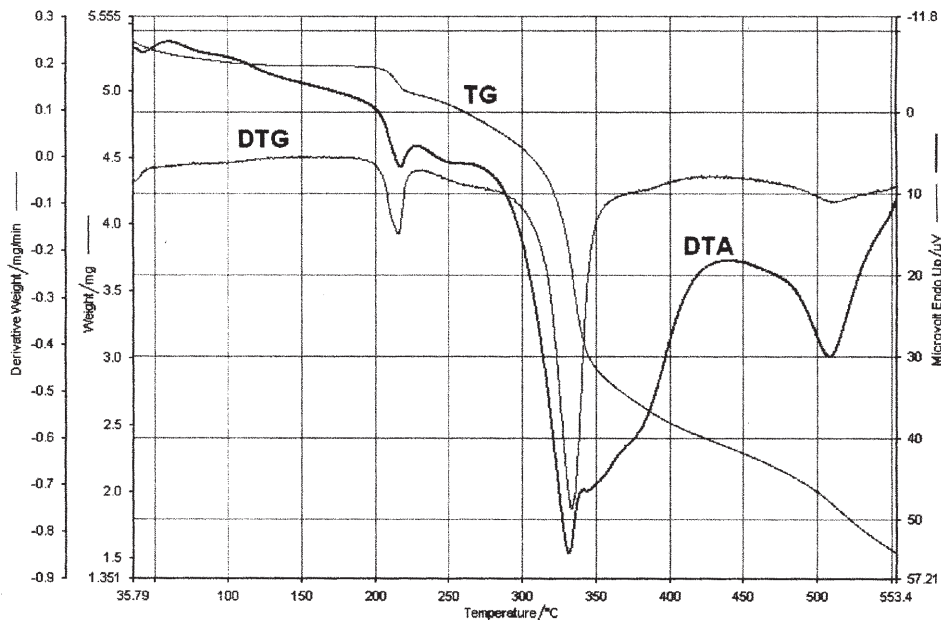


Fig.6. TG/DTG/DTA curves of the physical mixture of cefadroxil with all the four excipients

Drug	$T_{onset,DSC}/^{\circ}C$	$T_{onset,TG}/^{\circ}C$	$\Delta m/\%$	$T_{peak,DTG}/^{\circ}C$	$Ea_{FWO}/kJ\cdot mol^{-1}$
Cefadroxil	186	191	11.237	243.3	358.53±1.60
Drug / Excipient					
Starch	186	190	8.421	211.0	313.29±1.13
Magnesium stearate	195	190	7.315	216.6	257.99±2.62
Talc	187	188	7.692	213.0	310.25±2.55
Microcrystalline cellulose	189	192	8.200	211.3	307.58±1.19
All excipients	193	196	6.426	216.7	260.43±3.17

Table 1
THERMOANALYTICAL DATA OF
CEFADROXIL AND OF DRUG:EXCIPIENT
PHYSICAL MIXTURES FOR $\beta=10^{\circ}C\cdot min^{-1}$

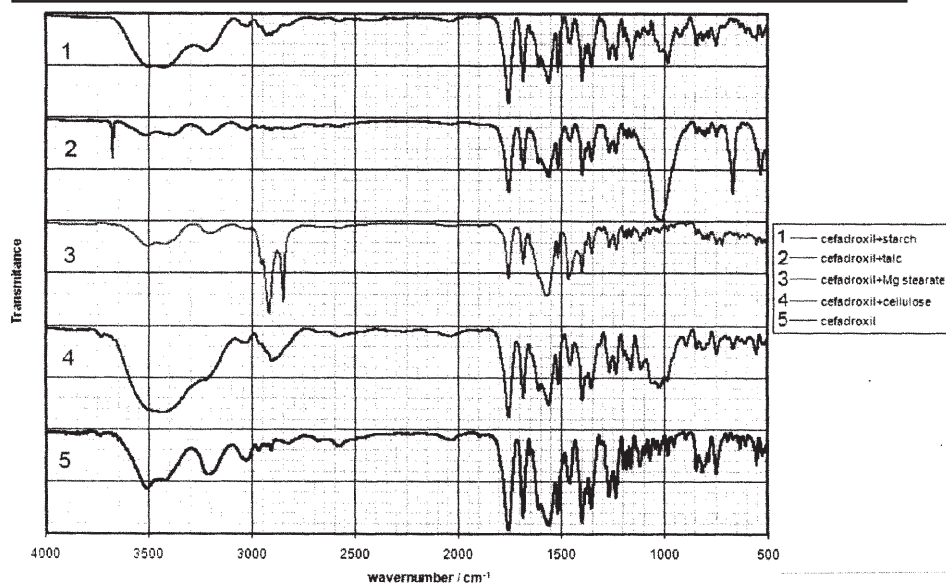


Fig.8. Infrared spectra (FTIR) of the excipients used to obtain the analyzed mixtures

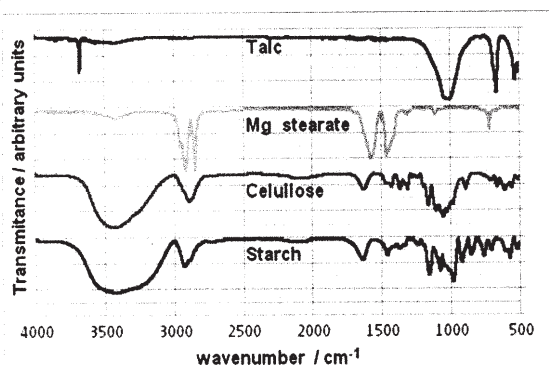


Fig.7. Infrared spectra (FTIR) of cefadroxil and cefadroxil/excipient 1:1 physical mixtures

confirming that change did not occur in drug structure (figs.7 and 8).

Conclusions

In non-isothermal conditions, the activation energies for the first-step of the decomposition reaction of cefadroxil were determined. The E_a calculated using dynamic method was 359.15 kJ·mol⁻¹ in nitrogen. It can be used in the quality control of drug, with a view to improvement of the final product and for the determination of drug quality via the technological parameters.

The compatibilities and stabilities of some binary mixtures were studied by using TG/DTG and DSC techniques. The results showed the utility of thermal analysis as a rapid and convenient method of screening candidate excipients during preformulation studies, because it permits the ascertainment of excipients' compatibility or demonstration of drug-excipient interaction or incompatibility. During this study, it was possible to observe the interactions of the cefadroxil with talc, magnesium stearate, starch and microcrystalline cellulose.

According to the thermoanalytical studies, among all studied mixtures, only one incompatibility was found, the one between cefadroxil and magnesium stearate, result also sustained by calculated values of the kinetic parameters.

However, this excipient is used at low concentration (0.5–2.0%) in the pharmaceutical dosage forms so far, another set of stability tests should be carried out to confirm the real impact of this interaction together with other common pharmaceutical excipients.

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